

## Mounting of protective window

### Mounting of protective window at focusing unit of Cooling Jackets Advanced

**Step 1:** Loosen the three countersunk head screws M2 x 5 (inside) and remove them!

**Step 2:** Turn six countersunk head screws M1.6 x 4 (outside) by two turns to the left!  
(Do not unscrew or remove!)

**Step 3:** Now carefully pull the nozzle ring out of the focusing unit!

**Step 4:** Place the protective window in the provided platform of the focusing unit and the O-ring 50 x 1.5 in the provided nut of the nozzle ring!

**Step 5:** Plug the nozzle ring back into the focusing unit and secure it with the three countersunk head screws M2 x 5 (inside)!

**Step 6:** Now tighten the six countersunk head screws M1.6 x 4 (outside) by twisting them two turns to the right!

