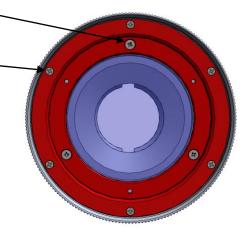
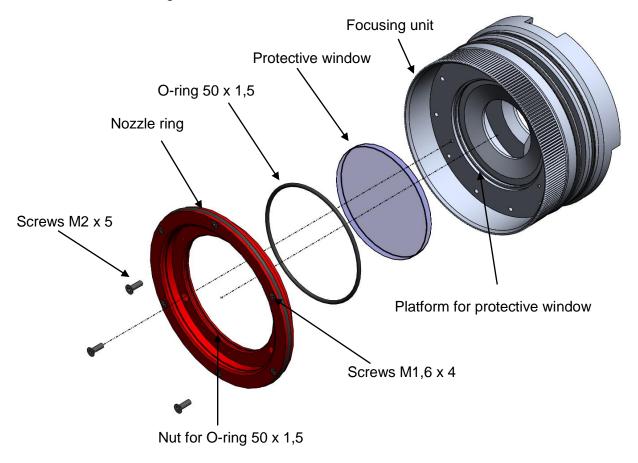


## Mounting of protective window at focusing unit of Cooling Jackets Advanced

- Step 1: Loosen the three countersunk head screws M2 x 5 \_\_\_\_\_\_ (inside) and remove them!
- Step 2: Turn six countersunk head screws M1.6 x 4 (outside) by two turns to the left! (Do not unscrew or remove!)
- Step 3: Now carefully pull the nozzle ring out of the focusing unit!
- **Step 4:** Place the protective window in the provided platform of the focusing unit and the O-ring 50 x 1.5 in the provided nut of the nozzle ring!



- **Step 5:** Plug the nozzle ring back into the focusing unit and secure it with the three countersunk head screws M2 x 5 (inside)!
- **Step 6:** Now tighten the six countersunk head screws M1.6 x 4 (outside) by twisting them two turns to the right!



Mounting of protective window\_ 2017-03-A